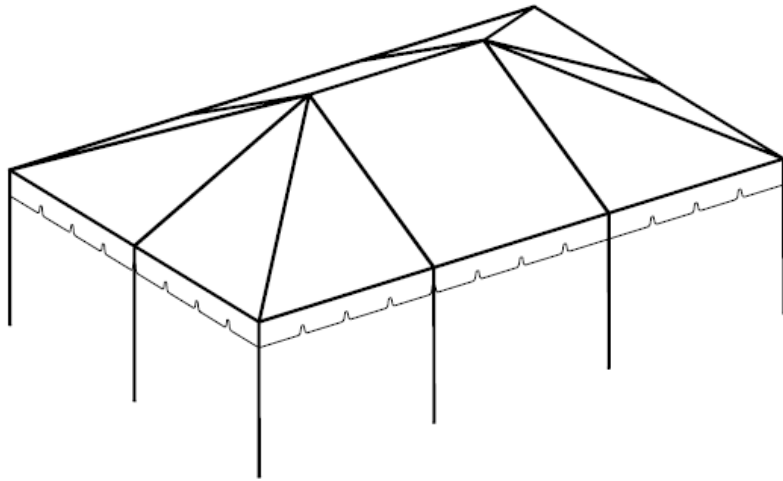




800-997-8368, 818 980-7957 Fax  
**20x30 Standard Frame Tent**



<b>Standard Fittings</b>		
<b>Usage</b>	<b>Part No.</b>	<b>Description</b>
4	C1001	Corner
6	C1003	Side Tee Joint
2	C1006	6 Way Crown
62	P102	J Style Pin

**INSTRUCTIONS:**

- Prepare flat and level ground to layout at least 25 x 35.
- Lay out four (4) corner fittings, six (6) side tee fittings, and ten (10) (white 9'4") spreader pipe and form perimeter of canopy frame-assemble and insert pins. Put two (2) 6 way crown fittings in center of frame with one (1) (white 9'4") spreader pipe between the 6 way crowns.
- Insert one (1) hip rafter (red 14'4") into corner fitting and insert pins. Then insert opposite end of hip rafter into 6 way crown fitting.
- Insert the adjacent hip rafter (red 14'4") into 6 way crown fitting and insert pins. Insert opposite end of hip rafter into corner fitting and pin.
- Now insert three (3) rafters (green 10'6") into the 6 way crown fittings and pin. Next, insert opposite end of rafters into the fittings and insert pins.
- Insert the spreader pipe (white 9'4") into the 6 way crown with the assembled rafter pipes and insert pin. Now insert the remaining 6 way crown over the open end of the spreader pipe and pin.
- Assemble rafter pipe to 6 way crown and to corners and tee fittings as in steps 2, 3, and 4.
- Place canopy over frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.
- Raise one side of canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and insert pin.
- Repeat step 8 for opposite side of canopy.
- Insert all remaining legs into tee fittings and insert pins.
- The canopy and frame can now be tied down with stakes and ropes. Caution, tie down only at corner or tee fittings. Do not tie to spreader pipe as they may bend.

<b>2" Tube Standard Aluminum</b>		
<b>Usage</b>	<b>Size</b>	<b>Description</b>
4	14'4"	Hip Rafter
6	10'6"	Rafter
11	9'4"	Spreader
10	7'8"	Legs

2 in. Alum. Poles recommended.

